

WORKING  
TOGETHER  
FOR A  
**SUSTAINABLE**  
FUTURE...



McLaughlin

*Developing Sustainability...*



WORLD

WORKING  
TOGETHER  
FOR A  
**SUSTAINABLE**  
FUTURE...

Each of our *sustainable* products featured throughout this brochure have been marked with our sustainability icons...

**Use the key below to identify your products:**



**Recyclable**

A recyclable product is made from materials that can be specially processed and re-made into another item – these include plastic, glass, aluminium and paper.



**Compostable**

Compostable packaging breaks down in 12 weeks in an industrial composter and is certified according to the EU Standard (EN13432). Compostable products should be disposed of in a brown food waste bin.



**Reusable**

Packaging that is refilled or used again for its original purpose.



**Made from Recycled Material**

A renewable resource is a resource which can be used repeatedly and replaced naturally. Renewable energy almost never runs out, for example: solar energy is powered by heat from the sun.



**Made from Renewable Resources**

A renewable resource is a resource which can be used repeatedly and replaced naturally. Renewable energy almost never runs out, for example: solar energy is powered by heat from the sun.



**Single Use Plastic**

The EU Single Use Plastics Directive requires a new turtle graphic to be added to beverage cups which contain any amount of plastic. The EU have included bio-based and compostable materials like PLA in their definition of plastic.



**Made from plants.  
Breaks down to grow more plants.**

Our Sustain range was designed to check both of those boxes all while offering you the value, variety, and selection your business requires and customers expect. Sustain is completely renewable! It's made from 100% renewable resources – plants – and a high percentage of the products are commercially compostable where facilities exist.



**Just new recyclable packaging, made  
from old recyclable packaging – simple!**

Our Revive range was designed to offer you the value, variety, and selection your business requires and customers expect. Revive supports the recycling economy. Made from recycled materials – it is 100% recyclable. Recycled materials are simply materials that have been used before and then used again – so not wasted to landfill or litter.

# CONTENTS

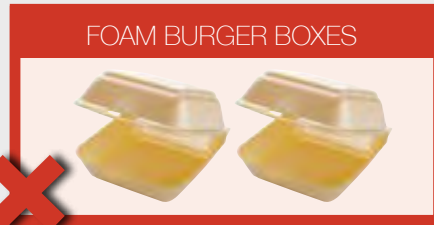


Sustainable Swaps	06
Hot Cups	08
Accessories	10
Napkins	12
Cutlery	13
Paper Straws	14
Bagasse Packaging	16
Kraft Packaging	18
Fast Food Packaging	20
Paper Bags	21
Zest™ Packaging	24
Infinity™ Packaging	25
PLA Pots & Containers	26
Reusable Cups	30
Keep Cups	32
Carbon Neutral Piping Bags	34
Waste Removable	35
Cleanline Eco	36
Pristine Paper	40
Bunzl Sustainability Report	41

# SUSTAINABLE SWAPS



Get ahead now! The Single Use Plastic Directive means that where sustainable alternatives are easily available and affordable, SUP products will be banned from 3 July 2021.



# GET AHEAD

THE BAN ON SINGLE USE PLASTICS (SUP) IS COMING.

Make a positive difference by replacing conventional packaging with sustainable alternatives.



PLASTIC CUTLERY



WOODEN CUTLERY



PLASTIC BAR ACCESSORIES



WOODEN DISC STIRRERS



PLASTIC STRAWS



PAPER / METAL STRAWS



FOAM & PAPER PLATES



CHINET / CROCKERY PLATES



# DON'T LET YOUR CUP GO TO A LANDFILL

## THE FULLY RECYCLABLE CUP

We are now taking orders for **reCUP**. 100% recyclable through standard paper recycling systems. **reCUP** can be fully bespoke branded with your logo.

The **reCUP** is a new revolutionary paper cup produced by our Irish cup manufacturing partner, CupPrint. A **reCUP** looks the same, works the same, and is manufactured the same way as a traditional polyethylene-coated paper cup, except the coating is engineered to disintegrate in the recycling process. This makes the **reCUP** a 100% recyclable product and fully compatible with traditional paper recycling systems.

  
CupPrint

  
reCUP™  
paper cups engineered  
for recyclability



Code	Description	Case
RECUP08	8oz ReCup	\$ 500
RECUP12	12oz ReCup	\$ 500
RECUP16	16oz ReCup	500



# COMPOSTABLE HOT CUPS



## DOUBLE WALL CUP - White Design

100% oil-based plastic free, 100% made from plants with sustainable forest paper and PLA lining, 100% commercially compostable – breaks down within 12-weeks in a commercial compost facility, Design includes printed text: “Love the Planet”. No sleeve needed with this double walled insulation.

Code	Description	Case
132623	8oz White Design Cup	500
132624	12oz White Design Cup	500
132625	16oz White Design Cup	500



## DOUBLE WALL CUP - Kraft Design

Make sure your customers know you use sustainable cups with our 8oz Printed Hot Cups!

100% oil-based plastic free – fantastic! 100% made from plants with sustainable forest paper and a PLA lining. 100% commercially compostable, breaks down within 12-weeks in a commercial compost facility. No sleeve necessary! Double Wall insulation allows you to hold your cup without concern of burning your hands.

Code	Description	Case
132696	8oz Kraft Design Cup	500
131754	12oz Kraft Design Cup	500
131755	16oz Kraft Design Cup	500



**Nutshell**  
PARTNERS IN SUSTAINABILITY

## COMPOSTABLE SUGAR STICKS

Our Compostable paper is based on renewable resources that complement your packaging and sustainable business ethos.

Complies with EN13432 standard for compostability in appropriate composting facilities.

Code	Description	Case
PLA326	White Compostable Sugar Flatstick	1000
PLA327	Brown Compostable Sugar Flatstick	1000

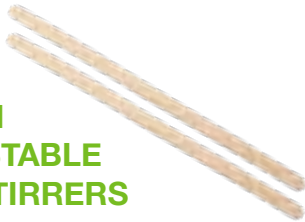
# COMPOSTABLE SUGAR PORTIONS

# ACCESSORIES



## WOODEN COMPOSTABLE DRINK STIRRERS

Stir your coffee with wood not plastic! These are made from white birch wood and are 100% compostable.



Code	Description	Case
E03157	5.5" Stirrers	\$ 1000
E01488	7.5" Stirrers	\$ 1000



## CUP CARRY TRAY

There is nothing worse than seeing someone order two or more drinks and drop them before they've reached their table. Our cup trays are a great way to avoid a spillage or accident. Made from a recycled cardboard pulp.



Code	Description	Case
D31001	2 Cup Tray	\$ 320
D31002	4 Cup Tray	\$ 160



## KRAFT CLUTCH

Our clutches are made from recycled material and are also 100% compostable. The clutches are great for insulating disposable cups, making it easy to carry hot drinks.



Code	Description	Case
B01410	8oz / 10oz Clutch	\$ 1000
B01477	12oz / 16oz Clutch	\$ 1000



## WHITE CUP LIDS



Code	Description	Case
130387	8oz Lids	1000
130388	12oz / 16oz Lids	1000



# TAKING A CLOSER LOOK AT PAPER CUPS FOR COFFEE

Huhtamaki



## FUTURE SMART

### THE PLANT BASED CUP

Taking a closer look at paper cups for coffee, Future Smart is a sustainable paper cup by Huhtamaki. Future Smart is made from fully plant-based materials and is 100% renewable. The paperboard is sourced from PEFC certified, sustainably managed forests. The inside lining of the cup is made of plant-based PE and can be recycled. According to study into the life cycle of paper cups carried out by VTT Technical Research Centre of Finland Ltd, this type of a plant PE coated paper cup is the best performing paper cup option in terms of climate change impact. By recycling the cup after use, the climate impact of the cup can be further reduced. The Future Smart material is suitable for hot and cold drinks as well as for ice cream and take-away foods.

## KEY FINDINGS

Like all food packaging, the carbon footprint of a paper cup is small compared to the food itself. In most every-day scenarios, a paper cup has the **lowest carbon footprint** and is always a **hygienic** choice.

Recycling drives lower greenhouse gas emissions. When recycled the carbon footprint of a paper cup falls by a significant **54%**. If a traditional paper cup is swapped for Huhtamaki's FutureSmart paper cup and is also recycled, the footprint falls by **64%**.

**Information gathered from a report presenting the results of a life cycle analysis (LCA) study on paper cups, which was carried out by VTT Technical Research Centre of Finland Ltd in 2018-19.**

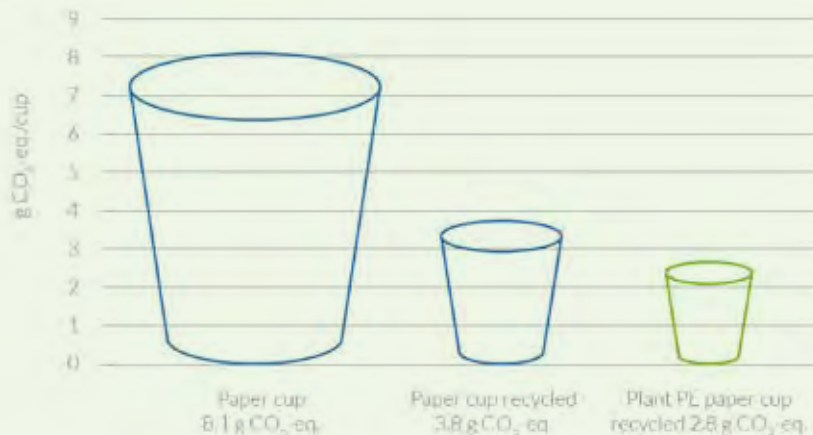
## RECYCLING MAKES A MAJOR DIFFERENCE

The study showed that the end-of-life solution has a major impact on the CO<sub>2</sub> emissions of paper cups: The carbon footprint of regular PE coated cups is 8.1 g CO<sub>2</sub>-eq. when disposed of according to European averages, but can be reduced by 54% to 3.8 g CO<sub>2</sub>-eq. when 100% recycled. If plant-based PE is used, and 100% of the cups are recycled, the carbon footprint falls by 64% to 2.8 g CO<sub>2</sub>-eq./cup. These figures are calculated using the Circular Footprint Formula (CFF) method.

**One way to understand the climate impact of paper cups is to compare it to driving a car; One cup with a lid has the same impact as driving 160-190 meters in a car.**

**\*Information from Huhtamaki LCA Report**

## GREENHOUSE GAS EMISSIONS PER CUP WHEN RECYCLED



The carbon footprint per cup is measured according to the CFF method.

# NAPKINS

Table**SMART**

## RECYCLED NAPKINS

Made from 100% recycled materials and printed with water based inks, these napkins help you do your bit for the environment.

### Product Features:

- Disposable napkins
- Material: 100% recycled paper
- Recycled logo printed with water based inks
- Compostable and re-recyclable
- Suitable for serving with food and drinks



Code	Description	Case
D08240	33cm 2 Ply	2000

**TORK**

## XPRESSNAP NATURAL DISPENSER NAPKINS



Tork Xpressnap® Napkin Dispensers are perfect for self-service restaurants. The system will help you to reduce your napkin consumption by 25% compared to traditional napkin dispensers. Tork Xpressnap® Extra Soft Natural Dispenser Napkins 2-ply are made of 100% recycled fibres, a great choice if you want to show your environmental commitment.

Code	Description	Case
12880	2ply Extra Soft Napkin	200
272808	Xpressnap Classic Dispenser	1



## ECO ECHO BY DUNI



### THE FUTURE IN OUR HANDS

Commercially compostable the ecoecho® range lets you lead the way when it comes to showing care for the environment.

### Why choose Duni EcoEcho?

**Quality:** You are guaranteed solutions that combine top-tier quality, elegance and sustainability.

**Choice:** You get eco-conscious solutions for every need: the range offers an unmatched selection of designs, materials and colours.

**Feel-good factor:** You can show care for the environment in everything you serve, from your ingredients to your packaging.

**Convenience:** You get dependable, practical products that are designed to work with each other, created by material and design specialists.

**Confidence:** All ecoecho® products are independently tested to ensure optimal sustainability

Code	Description	Case
178638	40cm Dunisoft Airlaid Eco Brown	720



# CUTLERY



## WOODEN CUTLERY

Our wooden cutlery is high-quality, durable, fully compostable and recyclable. The trees where our wood comes from are responsibly managed which means they are replaced faster than they are consumed. Plastic free! 100% compostable!



Code	Description	Case
140796	Wooden Knife 16.5cm	1000
140797	Wooden Fork 16cm	1000
140798	Wooden Spoon 16cm	1000
E03445	Wooden Teaspoon	1000
E03447	Wooden Chip Fork	1000
E03449	Wooden Ice Cream Spade	1000



## PAPER CUTLERY

Paper Cutlery is sourced from renewable materials. They are a strong yet eco-friendly alternative to traditional plastic cutlery and are recyclable. The paper cutlery is certified according to FSC®



Code	Description	Case
110216	Paper Fork 156mm	1000
110217	Paper Knife 156mm	1000
110218	Paper Spoon 156mm	1000

# PAPER STRAWS

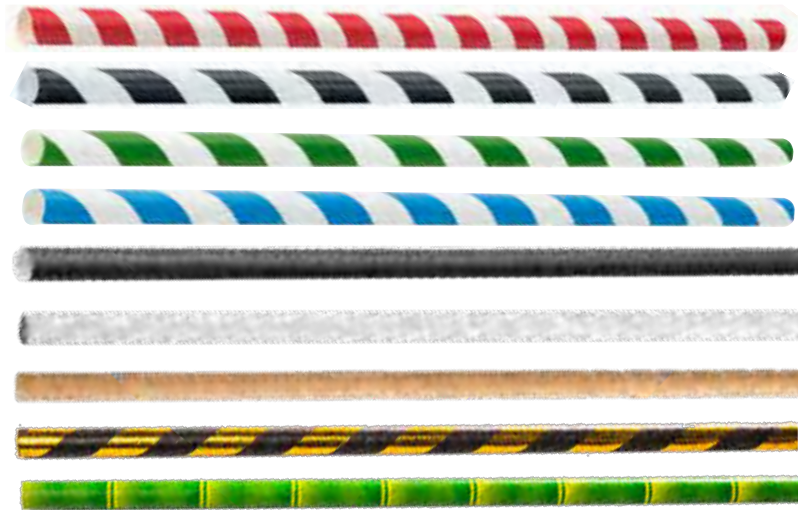


These Paper Straws are ideal for enjoying milkshakes and adding a vintage American theme to any table setting. Made from paper they are fully recyclable and a green choice, eco friendly making them perfect for events such as parties BBQs and even weddings. Suitable for enjoying a number of cold soft drinks and cocktails.

## Product Features:

- Suitable for use with cold beverages such as milkshakes, cocktails and soft drinks
- Straight drinking straws
- Material: Paper
- Disposable
- 100% recyclable
- Perfect for parties, BBQs and weddings

Code	Description	Case
B05418	Red / White Stripe 8"	250
B05409	Black / White Stripe 8"	250
B05410	Green / White Stripe 8"	250
B05411	Blue / White Stripe 8"	250
B05417	Black 8"	250
B05419	Black 5.5"	250
B05403	All White 8"	250
B05404	Kraft Brown 8"	250
B05405	Black & Gold Stripe 8"	250
B05412	Bamboo 8"	250



## INDIVIDUALLY WRAPPED STRAWS

Our individually wrapped black paper straws are made from sustainably sourced food safe materials, which are fully biodegradable and provide a real eco-friendly alternative to plastic straws.



Code	Description	Case
B05403BLA	Individually Wrapped Straw	250

# LEGISLATION UPDATE:

The most important piece of legislation for hospitality and catering to be aware of at present is the EU Single Use Plastics Directive. This forward-thinking legislation forms part of the European Union's Strategy on Plastics and their goal is to make all plastics either recyclable or reusable by 2030.

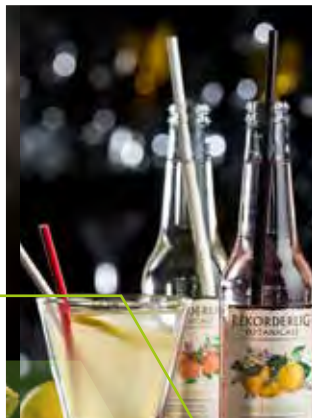
If we fail to act, there will be more plastic than marine life in our oceans by 2050. This piece of legislation aims to help significantly reduce the amount of plastics ending up in our oceans across Europe by targeting small, lightweight single use items that often blow out of bins and into drains and end up in the sea.

## WHAT YOU NEED TO KNOW...

1. From **July 2021**, there will be a ban on certain single use plastic (SUP) catering disposables, including:
  - SUP cutlery and stirrers (including cPLA);
  - SUP straws (including PLA);
  - SUP balloon sticks
  - SUP cotton bud sticks
  - SUP plates
2. From **July 2021**, the following materials will also be banned:
  - Containers made from expandable polystyrene
  - Soft plastic bags made from oxo-degradable plastics

## SO, WHAT CAN YOU DO NOW?

We have developed a risk auditing tool exclusively for our customers. With this Material Footprint Tool, we will identify your 'at-risk' products and advise you on sustainable alternatives to ensure that you are ahead of the legislation. Contact us to arrange your free audit and sustainability consultation.





# BAGASSE PACKAGING

## What is Bagasse?

Bagasse is a plant based fibre material and is a by-product of the sugarcane industry. This means that it uses fibre that would otherwise go to waste to make new products that are natural, compostable and useful for a variety of catering applications, such as bowls, plates and takeaway containers. Sugarcane crops replenish quickly and are harvested in a single season – this makes it a sustainable choice as it renews much quicker than other plant materials.

Bagasse has many features that make it ideal for the catering industry:

- Grease and water resistant with no added chemicals needed.
- High resistance to temperature, easily withstands up to 95 degrees, microwave and freezer safe.
- High strength and durability. Fibrous texture adds protection far greater than paper and polystyrene packaging.
- Highly insulating, ensuring that it can keep food warmer for longer than traditional plastic and paper food packaging.
- Does not degrade prematurely – it will break down when it is composted with food waste in an industrial composting facility.

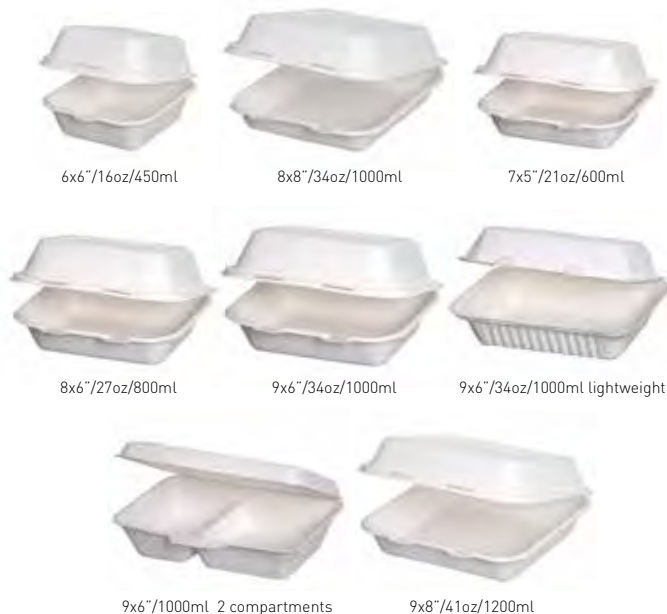
## BAGASSE CLAMSHELL CONTAINERS



Want to send your curry, burgers, chips or other hot food to go, but don't want to use polystyrene? Now you can ditch the polystyrene takeaway containers and replace them with our Bagasse Clamshells, a sustainable alternative!

- Plastic free, and tree free! Made completely from bagasse, a fibrous material made from a waste product of sugar cane production.
- Heat resistant up to serving temperature of 100° C
- Microwavable
- 100% commercially compostable and will break-down within 12-weeks in a commercial compost facility.
- Breathable material – so no soggy chips!

Code	Description		Case
G06612	6x6" 450ml Square	\$	500
G07027	8x8" 1000ml Square		200
G06613	7x5" 600ml Light Weight	\$	500
G06614	8x6" 800ml Embossed	\$	300
G06615	9x6" 1000ml Embossed	\$	300
G06506	9x6" 1000ml Light Weight		300
G07028	9x6" 1000ml 2-Compartment		500
G06616	9x8" 1200ml Embossed		200







## BAGASSE FOOD CONTAINERS & LIDS

Made from plants! 100% commercially compostable – breaks down within 12-weeks in a commercial compost facility. Heat resistant up to serving temperature of 100° C, microwavable and can be refrigerated

Code	Description	Case
G06952	500ml Wheat Container	500
G06596	650ml Wheat Container	500
G06567	500ml White Container	500
G07030	650ml White Container	500
G07031	White Lid	500



## BAGASSE POTS & LIDS

Sustain™ Bagasse Pots come in two sizes and are a great alternative to our card Food Pots. They are perfect for Soup, Ice Cream, Frozen Yoghurt, Fries, Wedges, Wings, Nibbles and can withstand temperatures of up to 95°C.

Code	Description	Case
G07033	425ml Pot	500
G07034	Lid For 425ml Pot	500
G07035	500ml Pot	500
G07036	Lid for 500ml Pot	500



## BAGASSE BOWLS & PLATES

Sustain™ Bagasse Tableware provides a perfect sustainable solution to plastic or ceramic tableware for events and takeaways. Plastic free, and tree free! Made completely from bagasse, a fibrous material made from a waste product of sugar cane production. Heat resistant up to serving temperature of 100° C Microwavable, 100% commercially compostable and will break-down within 12-weeks in a commercial compost facility.

Code	Description	Case
E03183	12oz Bowl	500
E03265	7" Plate	500
E03144	9" Plate	500
E03266	10" Plate	500



## BAGASSE PORTION POTS

Say hello to our brand new portion pots! Made from bagasse – 100% recycled sugarcane – it can withstand microwave temperatures. It's perfect for hot dips and sides like mushy peas, melted cheese, or hot chocolate sauce.

Code	Description	Case
132618	1oz Portion Pot	2500
131202	2oz Portion Pot	2500
132619	3oz Portion Pot	2500
131203	Lids to fit all Portion Pots	2500

# BePulp Containers



Sabert BePulp is the better choice in sustainable packaging as it combines sustainable design with exceptional performance, using pulp that comes from fibres of plant origin, natural materials which are both abundant and renewable. The pulp containers offer many practical options and is certified for composting according to regulation EN13432, with the RPET Lids which are widely recyclable.

## PULP CONTAINERS

- Eye-catching design.
- Superb product visibility.
- RPET lids.
- Excellent stackability and denesting features.
- No taste transfer.
- Base: temperature resistance is from -10°C to +120°C.
- Lid: temperature resistance is from -40°C to +54°C.

Code	Description	Case
PUL46130F3	15x23x5cm 6x9" Container	300
PUL51601FP	17x23cm 6x9" RPET Lid	300



## PULP BOWLS

Our BePulp bowls deliver innovations that marry sustainability and functionality. Use our sustainable packaging solutions for all your food to go requirements.

Code	Description	Case
PUL49032	32oz Unbleached Bowl	300
PUL51932	Flat Pulp Lid	150



## COMPOSTABLE SOUP CONTAINERS

The containers are made from sustainable forest paper and lined with bio-plastic. The food pots are 100% compostable. Suitable for temperatures -18oC, maximum is 96°C – making them ideal for both cold food and hot takeaway food.

Code	Description	Case
152285	12oz Soup Cup	250
152286	16oz Soup Cup	250



## COMPOSTABLE NOODLE BOXES

Our kraft noodle boxes are available in 2 different size options. Made from a sturdy, grease resistant cardboard that does not leak or tear.

Code	Description	Case
152287	16oz Noodle Box	500
152288	26oz Noodle Box	500





## KRAFT COMPOSTABLE FOOD CARTONS

One of our most popular items! Our Bio-Boxes are great for festivals, street markets or your standard take-out service.

- Kraft look conveys a commitment to sustainability
- Made from sustainable forest paper farmed from a responsibly managed forest and are replaced faster than they are consumed and made with recycled waste!
- 100% commercially compostable
- Microwavable, breathable & odourless

Code	Description	Case
G07045	26oz No1 Bio Box	450
G07254	56oz No11 Bio Box	300
G06664	46oz No8 Bio Box	300
G07046	51oz No2 Bio Box	280
G07047	69oz No3 Bio Box	180
G06539	98oz No4 Bio Box	125



## ROUND KRAFT SALAD BOWLS

Our food bowls are made from sustainable paperboard and double lined inside & outside making our bowl ideal for hot and cold foods such as rice & curry, pasta, noodles, salads, meatballs etc. These easily stackable bowls are perfect for cafe, restaurants, pop-up catering outlets, festivals, street food, supermarkets. Suitable for microwave use and also for cold storage only available with Enviropack. All sizes have an optional air tight lid which will keep products fresh.

Code	Description	Case
151609	Kraft 500ml PE Bowl	300
151610/K	Kraft 750ml PE Bowl	300
151612-K	Kraft 1000ml PE Bowl	300
151611K	Round Lid For Salad Bowls	300
KRAFT1300	Kraft 1300ml PE Bowl	300
PETLID1300	Round Lid For 1300ml Bowl	300



## SALAD BOXES

Typically used for salads, these can also be used for pastas or side dishes. PLA window lets your customers peek inside before purchasing.

Made from Kraft sustainable paper and bio-plastic (PLA). 100% commercially compostable

Code	Description	Case
151784	51oz Salad Box	300
151696	34oz Salad Box	300

## KRAFT WRAPPING SHEETS

Impermeable to oil and grease, these sheets prevent your baked goods from sticking to your cookware. The non-stick qualities also mean no mess or residue is left on your trays after baking, making cleaning quick and easy.



Code	Description	Case
160368	35x45cm Sheets	1000
160470	35x50cm Sheets	960

# FAST FOOD PACKAGING



## NEWSPRINT COLLECTION

This collection captures the nostalgia with the printed newspaper style packaging. Both listed products are made from **recyclable** cardboard. *A wider range of products available on asking.*

Code	Description	Case
G02184	Newsprint Fish & Chip Box	\$ 150
G02195	Newsprint Chip Cone	\$ 1000



## KRAFT PIZZA BOXES

Classic pizza box, simple to assemble. Good quality thickness. Serve your pizza! Recycled unbleached board. Plain kraft brown.



Code	Description	Case
G06643	10" Plain Brown Pizza Box	100
G06661	12" Plain Brown Pizza Box	100



## PREMIUM BURGER BOXES

The practical fold-out design turns the box into a plate for dining. Good quality thickness, made from recycled unbleached board.

Code	Description	Case
BURGERBOX1	122x122x102mm	\$ 100
BURGERBOX2	244x122x102mm	\$ 100



## KRAFT SOUP CONTAINERS

Sometimes it pays to be simple. Our kraft soup containers come with minimal design and maximum functionality. The containers and lids are made from widely **recyclable** PP coated cardboard.

Code	Description	Case
KFSOUP8	8oz Kraft Soup Container	\$ 500
KFSOUP12	12oz Kraft Soup Container	500
KFSOUP16	16oz Kraft Soup Container	\$ 500
KFSOULID	Kraft Vented Paper Lid for 8oz, 12oz & 16oz	\$ 500





## RECYCLABLE AFTERNOON TEA STANDS

Perfect for outdoor dining without the worry of breakages! Includes:

- 4 Tier Cake Stand
- Plain White Hoods
- Full Recyclable
- Case of 100 Stands & Hoods

Code	Description	Case
CAKESTAND	36cm x 26cm	\$ 100



## PAPER BAGS



### HANDLED BROWN BAG

7x11x19"  
Code: G02000  
Pack: 250 \$



### HANDLED BROWN BAG

8.5x13x10"  
Code: G02005  
Pack: 125 \$



### HANDLED BROWN BAG

10x15x12"  
Code: G02007  
Pack: 125 \$



### HANDLED BROWN BAG

10x15x12"  
Code: G02007B  
Pack: 250 \$



### TWIST HANDLE BAG

32x22x27cm  
Code: BAG322227  
Pack: 250 \$



### LARGE GRAB BAG

32x16x41cm  
Code: 30BAGGRABB  
Pack: 250 \$

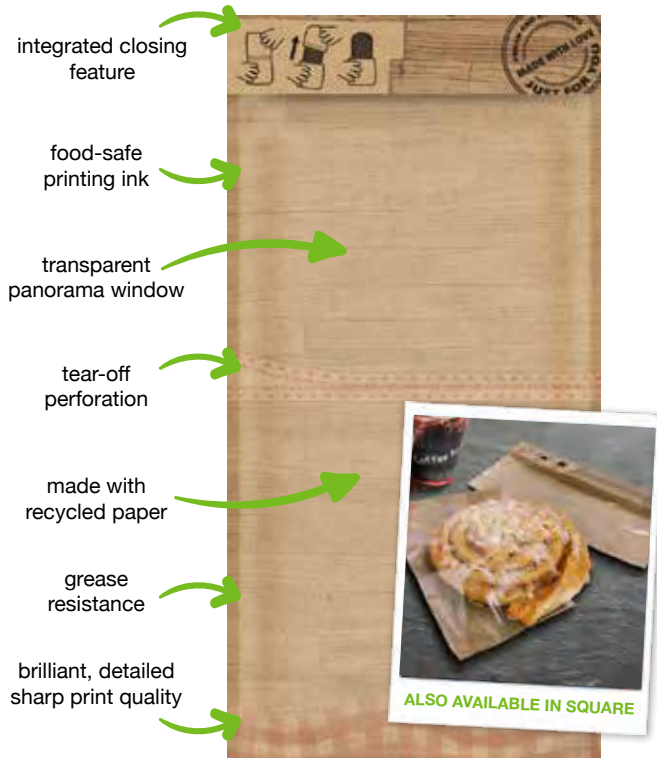
# PANVAS

Panvas has an integrated closing feature allowing snacks to be quickly pre-packaged and put in the shelf ready for sale.

No compromises in the presentation of your products! This packaging allows you to display your delicious snacks with maximum visibility as if they were not yet packaged. The transparent panorama window also guarantees a longer shelf life for your products.

## Special features:

- Quick and easy packaging process due to closing feature
- More speed at point-of-sale with pre-packed snacks
- Longer shelf-life standing times, less waste
- Large window for maximum product visibility
- No-mess consumption with proven tear-off perforation



# PLATTER BOXES

NOW RECYCLABLE & COMPOSTABLE



These kraft platter boxes from NevPak not only recyclable, but compostable too. Made from a kraft cardboard, they come in two sizes with the box and insert. Perfect for a stylish presentation and delivery of sandwiches, buffet snacks or brownies.



Code	Description	Case
3001PLASTD	Standard Platter 350 x 240 x 82 mm	25
3001PLATTE	Large Platter 450 x 311 x 82 mm	25

## PERFECT FOR FOOD PRESENTATION

# IRISH MADE

## RAP | PACKAGING THE FUTURE

RAP understands the requirement to set new standards in ethical trading has never been more important in the eyes of the consumer, with increasing pressures on retailers to lessen the impact they have on the environment; packaging being the main focus.

Working with RAP will enable these standards to be met by dramatically reducing packaging weight, maximising recyclability and utilising sustainable materials. This will allow your company to further demonstrate its commitment to social, ethical and environmental concerns.

### WHY CHOOSE RAP? WE REMOVE AVOIDABLE PLASTICS

As a nation, **we have produced more plastic in the first 10 years of the current century than we did in the entirety of the last century.** The best available estimates say there's more than 150 million tonnes of plastic waste in our oceans, this number continuously growing. According to the Ellen MacArthur Foundation, an overwhelming 72% of plastic packaging is not recovered at all: 40% is sent to landfill, and 32% leaks out of the collection system.

By weight, the largest components of our packaging are paperboard and paper. The fibre used is a certified, renewable resource, from well-managed forests.

Our minimal use of film laminates – only where necessary - allows our customers to reduce the amount of petroleum based plastics in their supply chains by up to 85%.

## Removing Avoidable Plastics

**Contact us today for more information on  
the wide range of products from RAP**



# ZEST™ ECO PACKAGING

## COMPOSTABLE IN 90 DAYS

The Zest™ Eco-Packaging range is the next generation of sustainable packaging for the retail and foodservice industries.

Sustainably sourced, the range uses the latest in materials and manufacturing techniques to minimise environmental impact.

### Why Choose Zest™ Eco-Packaging:

- Sustainably sourced materials
- Recyclable and commercially compostable board
- Commercially and home compostable window
- Cellulose window provides superior clarity and additional UV protection
- Aqueous water-based coating on the board, for superior grease and moisture resistance
- Recyclable with less than 5% bioplastic
- Easily removable window
- Printed kraft effect
- Custom made print available



## ZEST™ ECO PACKAGING

Code	Description	Case
G07432	Zest Rear Load Sandwich Pack	500
G07433	Zest Tuck Top Tortilla Wrap	500
G07434	Zest Tuck Top Salad Box	500
G07435	Zest Compostable Oven Tray	500



Oven Tray



Sandwich Pack

Salad Box

Wrap Pack



Made from wood pulp, the window film is both home and commercially compostable to EN13432

Water based coating avoids the need for plastic.

Commercially compostable to EN13432 and the board is recyclable.



# INFINITY™ PACKAGING

## A PACKAGING EVOLUTION



### What is EPP?

EPP stands for Expanded Polypropylene, a highly versatile closed-cell bead foam that provides a unique range of properties, including outstanding energy absorption, multiple impact resistance, thermal insulation, buoyancy, water and chemical resistance, exceptionally high strength to weight ratio with **100% recyclability**.

**kp Infinity™ is the next generation of sustainable packaging, made from EPP**

#### Fully recyclable

High quality plastic packaging that is easily and commercially recycled across the recycling process into a range of items, including other packaging, furniture and flooring.

#### Microwaveable

Allows food in the pack to be reheated while maintaining food safety and protection.

#### Keeps food hotter for longer

Exceptional insulating properties – keeping food hotter for longer by more than 10°C compared with alternative packaging solutions. It has a low heat transfer rate, retaining heat inside the packaging while keeping the outside cooler to the touch.

#### Lightweight and durable

Lightweight compared to alternative materials while maintaining durability with the added benefit of a lower carbon footprint.

#### Water resistant

As a plastic, this packaging is naturally waterproof with no need for extra coatings or additives to keep it stable and robust to maintain food quality.

#### Resistant to acids, alkalis and hot oils

Offers best-in-class resistance to acids, alkalis and hot oils found in many foods and sauces. This quality helps food retain heat and cuts down the risk of leakage and odour transfer.



Code	Description	Case
H07472	TT10 Large Meal Box	250
H07473	HP2 Medium Burger Box	250
H07475	HP6 Large Burger Box	250

# GRAZE POTS



Our graze pots and lids are perfect for cold dressings, seeds, nuts or candy. Made from RPET recycled plastics, the pots are available in 6-14oz with the option of adding an insert for snack combos, perfect for yoghurt and granola or vegetable sticks and dip. This insert fits our medium, large and extra large pots. Add a lid making to make them perfect for snacks on the go, knowing the contains are secure inside.



Small Pot

Medium Pot

Large Pot

Extra Large Pot

Lid

Insert



## GRAZE POTS

Ideal solution to package and present snack size portions

- Designed with a rounded curve base for aesthetic appeal
- High clarity range that contains 30% recycled PET content
- Innovative 'topper' keeps wet and dry ingredients separate

Code	Description	Case
13889	Small Pot - 6oz	2000
13891	Medium Pot - 10oz	1200
13892	Large Pot - 12oz	\$ 1200
13893	Extra Large Pot- 14oz	\$ 1120

## GRAZE LIDS

Code	Description	Case
13887	Lid to fit Small Pots	\$ 4000
13888	Lid to fit Medium, Large, XL Pots	1200

## GRAZE TOPPER INSERT

Code	Description	Case
H07341	Insert to fit Medium, Large, XL Pots	200

# CLEAR SALAD CONTAINERS



## TWISTY BOWLS

Each item features opening tabs and a stacking feature. The range includes a discreet clip system for optional forks in sizes 250 through to 750ml. UK Manufactured using 100% renewable energy. Made using 100% recycled material. Fully recyclable in existing recycling infrastructure and facilities.

Code	Description	Case
H07307	250cc Bowl with Spork	600
13894	375cc Bowl with Spork	400
H07305	500cc Bowl with Spork	200
H04014	750cc Bowl with Spork	300

Revive  
Recycled and Recyclable Packaging



## SALAD BOWLS

All product have hinged lids. Each item features opening tabs and a stacking feature. The range includes a discreet clip system for optional forks in all sizes. UK Manufactured using 100% renewable energy. Made using 90% recycled material. Fully recyclable in existing recycling infrastructure and facilities.

Code	Description	Case
H07340	375ml Salad Bowl	400
H07431	500ml Salad Bowl	400 <span style="color: green;">S</span>
H07432	650ml Salad Bowl	300

Revive  
Recycled and Recyclable Packaging



## RPET CONTOUR BOWLS

Each item features opening tabs and a stacking feature. UK Manufactured using 100% renewable energy. Made using 100% recycled material. Features an embossed message "100% recycled plastic - I used to be a bottle". Fully recyclable in existing recycling infrastructure and facilities.

Code	Description	Case
H07318	250ml RPET Bowl	550
H07317	375ml RPET Bowl	550 <span style="color: green;">S</span>
H07319	500ml RPET Bowl	200 <span style="color: green;">S</span>
H07320	750ml RPET Bowl	200 <span style="color: green;">S</span>
H07316	1000ml RPET Bowl	200





# PLA POTS & CONTAINERS



## PLA PORTION POTS

Made 100% from plants! PLA (bio-plastic) is a renewable resource made from cornstarch. Oil-based plastic free and commercially compostable. Our portion pots are non-microwavable, and can withstand temperature from -10°C to +50°C.

Code	Description	Case
H04966	2oz PLA Portion Pot	2000
H07090	3oz PLA Portion Pot	2000 <span style="color: green;">S</span>
H07091	4oz PLA Portion Pot	2000
H04897	2-4oz PLA Portion Pot Lid	2000



## PLA SALAD CONTAINERS

No oil-based plastic here! These salad containers are made from 100% plant-based resources and are commercially compostable. It has several economic and environmental advantages as it can be easily be composted. Please note they can only be used for cold food and must be stored in dry conditions and away from temperatures above 40°C.

Code	Description	Case
H07017	250ml PLA Container	200
H07018	350ml PLA Container	200
H07019	450ml PLA Container	200
H07020	700ml PLA Container	200
H07021	1000ml PLA Container	200



**Sustain**  
Renewable and Compostable Packaging

## COMPOSTABLE FOOD POTS



Hot soup in the winter or refreshing ice cream in the summer, these food pots are perfect for your to go needs. Made completely from plant based material: sustainable forest paper with a bio-plastic lining (bio-plastics are made from corn-starch or sugar cane; regular plastics are made from oil). 100% commercially compostable and will break-down within 12-weeks in a commercial compost facility.

### Kraft

Code	Description	Case
B05288	8oz Kraft Printed Food Pot	500
B05289	10oz Kraft Printed Food Pot	500
B05290	12oz Kraft Printed Food Pot	500
B05183	16oz Kraft Printed Food Pot	500
B05184	6-10oz CPLA Food Lid	500
B05150	12-32oz CPLA Food Lid	500

### White

Code	Description	Case
B05258	6oz White Bio Container	500
B05282	8oz White Bio Container	500
B05146	10oz White Bio Container	500
B05134	12oz White Bio Container	500
B05143	16oz White Bio Container	500
B05149	32oz White Bio Container	500
B05143	6-10oz CPLA Food Lid	500
B05149	12-32oz CPLA Food Lid	500

**Sustain**  
Renewable and Compostable Packaging



Recess Lid

12oz/360ml



Outside Lid

16oz/500ml

## PLA DELI POTS

Our Sustain deli pots are made 100% from plants! PLA (bio-plastic) is a renewable resource made from cornstarch. Oil-based plastic free and commercially compostable. Goes with either a recess fit lid or an outside fit lid.

Code	Description	Case
H04891	240ml / 8oz PLA Deli Pot	500
H04892	360ml / 12oz PLA Deli Pot	500
H04893	500ml / 16oz PLA Deli Pot	500
H04894	8-32oz PLA Recess Lid	500
H07120	8-32oz PLA Outside Lid	500

**Sustain**  
Renewable and Compostable Packaging



## WOODEN BOATS

Wooden canapé boat are an eco-friendly way of serving canapés at parties and events. Made from renewable wood resources, the canapé boat is fully compostable.

Code	Description	Case
E03450	120mm Wooden Boat	4000
E03451	165mm Wooden Boat	2000
E03452	240mm Wooden Boat	2000

# COLD DRINKS CONTAINERS



## RPET PLASTIC BOTTLES

Promote the recycling economy by choosing products that are not only recyclable, but also that are made from recycled materials!

- Made with minimum 50% recycled plastic!
- Widely recyclable.
- Perfect for juices, smoothies, lemonade, or any other delicious drink you can think of!
- Order sealable white or black lids separately.

The rPET material used for these eco-friendly bottles is clear and strong, with tamper proof lids - making them perfect for cold drinks.



Code	Description	Case
H04930	250ml RPET Plastic Bottle	216
H07126	500ml RPET Plastic Bottle	131
H07057	1000ml RPET Plastic Bottle	88
H04866	250-1000ml White Bottle Lid	2300
H07124	250-1000ml Black Bottle Lid	2300



**MADE WITH RECYCLED PLASTIC!**



## PLASTIC SPORTS BOTTLES

A handy water bottle, perfect for sport and using when at the gym, the flip top includes an internal straw for drinking without having to turn the bottle. Easily add ice cubes to the bottle thanks to the wide neck, whilst having a comfortable grip with the integrated carry handle. Comes in mixed case of red, yellow, purple and blue.



Code	Description	Case
KCSB750	Mixed Colour Plastic Sports Bottle 750ml	12

## LE'XPRESS DOUBLE-WALLED INSULATED DRINKS BOTTLE

Enjoy every last sip of latte, mouthful of macchiato or taste of tea at the ideal temperature. The Le'Xpress double wall insulated drinks bottle by KitchenCraft holds up to 500ml, or almost a pint of your favourite hot beverage.

You can also fill it with water. Its double-walled insulation keeps it cool for hours. Its secure screw-top lid is leak-proof and makes on-the-go sipping easy.



Code	Description	Case
290408	Double Wall Stainless Steel Bottle 500ml	24

# REUSABLE HOT CUPS



## RICE HUSK REUSABLE CUP

Designed for your daily coffee shop cup of coffee, this reusable Rice Husk cup has an attractive look and made of durable plastic mixed with biodegradable rice husk, double walled to keep your drink hot for longer and a sealed lid to reduce spills.

**Product features:** Made from Eco-friendly material rice husk, Lid comes with silicone ring, Long-lasting alternative to plastic use once throw away cups.

Available in 4 subtle colour options - Cream, Black, Grey & Green.

Code	Description	Case
DJ413	Cream Rice Husk Reusable Cup	1
DJ414	Black Rice Husk Reusable Cup	1
DJ415	Grey Rice Husk Reusable Cup	1
DJ416	Green Rice Husk Reusable Cup	1



Huskee.



## HUSKEECUP

Meet our sustainable coffee cup, the *HuskeeCup*. Made from materials that would otherwise be dumped in the coffee making process, it gives the farmers a second income stream by supplying a viable use for waste material.

- Keeps your coffee hotter for longer with unique thermal properties
- HuskeeCup has a slim and grip-able form. And it's fins are not only an iconic design feature, they also protect your hands from the heat of your drink.
- Durable and dishwasher safe - even in a cafe environment
- Re-purposes waste material using coffee husks as a raw material
- Universal lid and saucer that fits every cup size
- Easy to clean with a streamlined design
- Non-toxic BPA free
- Stacks securely, making it easy & efficient to store

Code	Description	Case
BL978	Charcoal 12oz Huskee Cup	1
BL983	Natural 12oz Huskee Cup	1
BL977	Charcoal 8oz Huskee Cup	1
BL982	Natural 8oz Huskee Cup	1
BL976	Charcoal 6oz Huskee Cup	1
BL981	Natural 6oz Huskee Cup	1
BL980	Charcoal Universal Huskee Cup Lid	1
BL985	Natural Universal Huskee Cup Lid	1
BL979	Charcoal Universal Saucer	1
BL984	Natural Universal Saucer	1



# KEEPCUP ∞

## ORIGINAL KEEP CUP

KeepCup are the world's first barista standard reusable coffee cup.

### Why Reuse?

**Every minute over one million disposable cups are discarded to landfill.**

KeepCups are reusable, not disposable. Single use items account for over half of the plastic used in the world today. Reduction of goods we consume has a dramatic effect on reducing our environmental footprint. Be mindful of where you put your brand; throwaway items suggest a throwaway culture.

### Features:

KeepCup is designed for baristas, replicating the cup sizes you use every day and will fit under the group heads of your coffee machine. Happy barista = better coffee!

KeepCup has a hard lid and a plug that seals, keeping your coffee hotter for longer. The splash-proof design is safer than disposable or open cups and OH & S compliant. Lightweight, colourful and dishwasher safe. Fits in car cup holders.

Code	Description	Case
KEEPCUP08	8oz Mixed Colour	20
KEEPCUP12	12oz Mixed Colour	20
KEEPCUP16	16oz Mixed Colour	20





## CLEAR TRITON KEEP CUP

For better coffee on the go, KeepCup is both lightweight and robust. Please note: this KeepCup is made from Triton (plastic), not glass, but it is totally clear. Made from Non-toxic BPA/BPS free plastic, and is dishwasher safe.

Code	Description	Case
CFA08	8oz Fully Assembled	20
CFA12	12oz Fully Assembled	20
CFA16	16oz Fully Assembled	20



## THERMAL KEEP CUP

Our thermal stainless steel KeepCups come with a press fit lid, lovely to drink from lid on or off. Made from double wall stainless steel, it has vacuum sealed thermal insulation. Drafted vessel for easy pour. Designed for lasting drinking pleasure on the go.

Code	Description	Case
CTFA06	6oz Mixed Colour	20
CTFA12	12oz Mixed Colour	20
CTFA16	16oz Mixed Colour	20



## BREW KEEP CUP

The KeepCup Brew is perfect for enjoying the craft and sensory experience of premium speciality coffee on the go. With the lid off, the cup can be heated to 110°C.

Code	Description	Case
BCFA06	6oz Glass Fully Assembled	20
BCFA08	8oz Glass Fully Assembled	20
BCFA12	12oz Glass Fully Assembled	20
BCFALE06	6oz Cork Fully Assembled	20
BCFALE08	8oz Cork Fully Assembled	20
BCFALE12	12oz Cork Fully Assembled	20
BCFALE16	16oz Cork Fully Assembled	20



# Carbon Neutral Piping Bags

100% Recyclable, non-slip pastry and piping bags

Extend your commitment to the environment with the Green Line Piping Bags from NCCO.

These specially formulated, energy efficient bags are a green finer premium alternative to regular piping bags and reduce material use by 40% without sacrificing quality. They are also **100% recyclable**.

- Up to 33% less polymer
- Matt, anti-slip outer surface ensure control and precision
- Easy tear-off perforation feature
- Less water & energy used in production
- Bags are even lighter in weight improving shipping efficiencies



With the sale of these material efficient piping bags, NCCO International will plant a tree each month. This will help offset carbon dioxide emissions, helping to reduce climate change and creating habitat for wildlife. NCCO International provides high quality products whilst trying to be environmentally conscious.

Code	Description	Case
PIP18T3	470mm 18" Carbon Neutral Piping Bags	100



Your culinary creations create success for your business and **make a difference** in the world.

# WASTE REMOVABLE



## SLIM JIM RECYCLING SYSTEMS

Rubbermaid Slim Jim Recycling Stations are an adaptable recycling solution that offers a front-of-house look with smart functionality.

### Features and Benefits:

- Components snap in place without the use of hardware
- Venting channels for easy liner removal and a cinch grip to secure and hide bags.



Code	Description	Case
2057610	2 Stream - Landfill (Grey) / Paper (Blue)	1
2057731	3 Stream - Landfill (Grey) / Paper (Blue) / Plastic (Yellow)	1
2057732	4 Stream - Landfill (Grey) / Paper (Blue) / Plastic (Yellow) / Glass (Green)	1

*\*Other configurations available on asking\**

*Choose from: 7 Colours - 4 Lid Style Options - 10 Waste Stream Labels*

## CLEAR COMPOSTABLE SACKS



earth2earth® Compostable Film is **100% compostable** and is a unique blend that's highly waterproof and heat resistant. TUV certifies our products as complying with EN13432 the European standard.

Code	Description	Case
COMP01	26x44" Sack	100
COMP02	29x39" Sack	100
COMP04	38x53" Sack 140ltr	100
COMP240	45x55" Sack 240ltr	100
COMP5B	24x28" Swing Bin Sack	200
COMP05	18x18" Waste Caddy Sack	500





Effective cleaning products for the professional cleaning and hospitality industry



PRODUCTION



FORMULATION



TRANSPORTATION



IN-USE



END-OF-LIFE

## Introducing the Eco Star standard

Our Cleanline Eco range promotes responsible consumption and productions, aims to protect life on land and water and is effective for professional use. Developed to our Eco Star standard for sustainability, each product in the range must meet some or all of the sustainability criteria set in the Eco Star standard. The Eco Star standard has five sustainability pillars: production, formulation, transportation, in-use and end-of-life.



## Cleanline Eco delivers professional results

Supplied with guidelines for safe handling and correct usage, Cleanline Eco professional, easy to use products facilitate a clean hygienic environment for kitchens, washrooms, housekeeping and janitorial areas.

Containing more chemical and less water, Cleanline Eco concentrated products are lighter and take up less space when in transit when compared to ready-to-use products, potentially reducing CO2 emissions and improving air quality.

5 litre containers and 1 litre angle-neck bottles in the Cleanline Eco range are manufactured with a minimum of 40% recycled HDPE plastic. 75ml ready-to-use trigger bottles are manufactured with a minimum of 30% recycled PET. When finished, rinsed and with labels removed, empty containers and bottles can be placed into mixed recycling.



## PRODUCTION

Manufactured and bottled in the UK. All raw materials for the packaging sourced from the UK. Manufacturer signed up to RSPO. Manufacturing process accredited with ISO 14001. Product containers made from a minimum of 30% recycled polymer. Waste packaging is recyclable and minimises the use of non-recyclable plastic. Low environmental impact. Reduced use of synthetic perfumes. No phosphate content. Chlorine-free. Non-flammable and non-carcinogenic.



## FORMULATION

Low environmental impact.  
 Reduced use of synthetic perfumes.  
 No phosphate content.  
 Chlorine-free.  
 Non-flammable and non-carcinogenic.  
 Surfactants are readily biodegradable according to (EC) No.648 (2004).



## TRANSPORTATION

Exclusively manufactured and bottled in the UK to reduce transportation and carbon emissions compared to imported products. Not classified as hazardous for transport. Does not require specialist UN certified transportation packaging. Concentrated products reduce carbon emissions by up to 98% compared to ready-to-use by reducing the transportation of water. Minimal outer transit packaging reducing waste without compromising safety.



## IN-USE

Available in concentrate or ready-to-use formats for optimal performance and efficient cost in use. pH neutral and safe for use on most sensitive surfaces.  
 Low hazard classification.  
 Concentrated products can be safely prepared at point of use via controlled dosing or dispensing. Highly versatile products can be used for multiple cleaning tasks reducing the number of products required on site.  
 Supplied with guidelines for safe handling and recommended dilution for optimum performance.



## END-OF-LIFE

Individually labelled with end-of-life instructions for disposal.  
 All containers and bottles are fully recyclable.  
 Easily removable, single product label designed to promote recycling and reduces packaging waste.  
 Bottle can be easily rinsed and placed in mixed recycling to be identified and segregated at a MRF and re-enter into the supply chain.

# SUSTAINABILITY: SOURCING & LIFE CYCLE



As a British manufacturer operating in the chemical sector, we are aware of the impact which we may have on the environment. Sustainability is at the forefront of our operations and we are actively collaborating with suppliers and other key contributors throughout our supply chain, to investigate the ways in which we can improve our impact.

The use of plastic packaging is a high priority, both throughout the sector and here at Evans Vanodine, where we are implementing the use of recycled packaging where possible, whilst complying with industry regulations.

At Evans Vanodine, we will continue to explore options to increase our sustainability credentials, whilst manufacturing products of the highest quality and standard, which we pride ourselves on.



## UK SOURCED Bottles & Containers

**100%**  
**RECYCLABLE**  
Bottles & Spray  
Heads

**60-85%**  
**RECYCLED**  
Material in our  
cartons

**BIODEGRADABLE**  
Surfactants

**25%**  
**RECYCLED**  
Content in our  
500ml bottles





# WHY TORK?

## Tork PeakServe® Continuous Hand Towel System

With the Tork Peakserve you can get less waste and lower paper towel consumption. Taking a towel is always smooth and easy with our patented continuous towel system. Lower consumption thanks to one-at-a-time dispensing. Fewer transports with smaller bundles makes lesser environmental impact. Store more towels on the cart, save storage space



**35%**

more capacity than any other product on the market



**600**

more guests served between refills



**250%**

more capacity than a standard folded towel system



**x2**

With compressed towels you get twice as many towels per m3



**3 sec**

Serve guests 3 seconds faster than air dryers



**1/2**

Cuts the time needed for refilling by half



**40%**

Lower carbon footprint compared to current waste handling options\*

\*Results of a life cycle analysis (LCA) conducted by Essity Tork and verified by IVL, Swedish Environmental Research Institute Ltd, 2017, where the avoided processes have been taken into account.



## Tork PaperCircle, A Circular Approach for Hand Towels

The World's First Recycling Service for Paper Towels



Washroom visitors use the washroom as usual, but throw hand towels in a separate bin.



Cleaners empty the bins as usual, but keep hand towels separate on the trolley.



The recycling partner collects the paper towels and brings them to the local Essity mill.



The Essity mill recycles the paper towels into new tissue products.



The used paper hand towels are put back into the loop as new tissue products.



Close to all Tork paper products are made from FSC or PEFC-Certified wood



# PRISTINE PAPER



## WHY **PRISTINE** PAPER IS THE RESPONSIBLE CHOICE:

We are working with our supplies of paper hygiene products to align packaging recyclability and have added to our outer and inner packaging, full waste disposal instructions so our end users can recycle responsibly. The plastics used in manufacturing for our wraps and packaging are made from LDPE (plastic code 4) and can be recycled using most commercial and domestic routes. Cardboard from our packaging and cores can be widely recycled commercially and domestically.



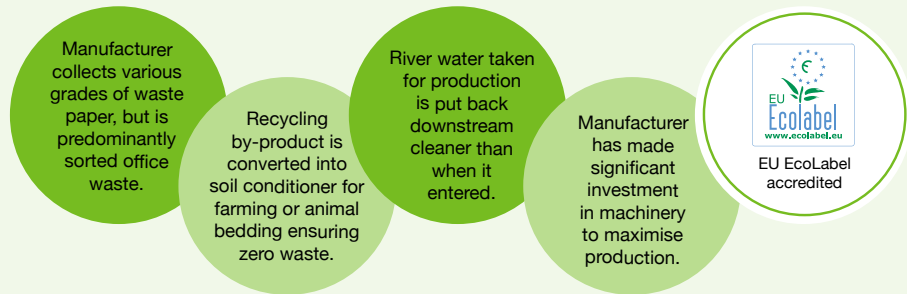
**PRISTINE®** paper hygiene products are working towards FSC accreditation and due to received official certification giving our customers assurance that our products are made from wood that comes from FSC certified forests.

**WHAT IS FSC:**  
FSC sets the standards for forest management and chain of custody certification, and defines the procedures that certification bodies should follow in their certification assessments. If a product is labelled as "FSC Certified," it means that the wood/pulp used in the product and the manufacturer that made it met the requirements of the Forest Stewardship Council.

The new Ecolabel accreditation of PRISTINE'S recycled paper hygiene products ensures all aspects of the product life cycle are kept environmentally friendly from the raw materials to manufacturing processes and product disposal.



## SUSTAINABLE PRODUCTS & SUSTAINABILITY:



**PRISTINE® is an exclusive brand of Bunzl UK & Ireland**

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# BUNZL REPORT

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An exploratory review of **sustainability** within the hospitality industry across Ireland

## ABSTRACT

**Purpose:** The purpose of this report is to provide an exploratory review of how hotels across Ireland view sustainability.

**Design/methodology:** The report begins with an outline of the growing importance of sustainability within the hospitality industry and draws its evidence from a survey taken by 44 hotels across the island of Ireland.

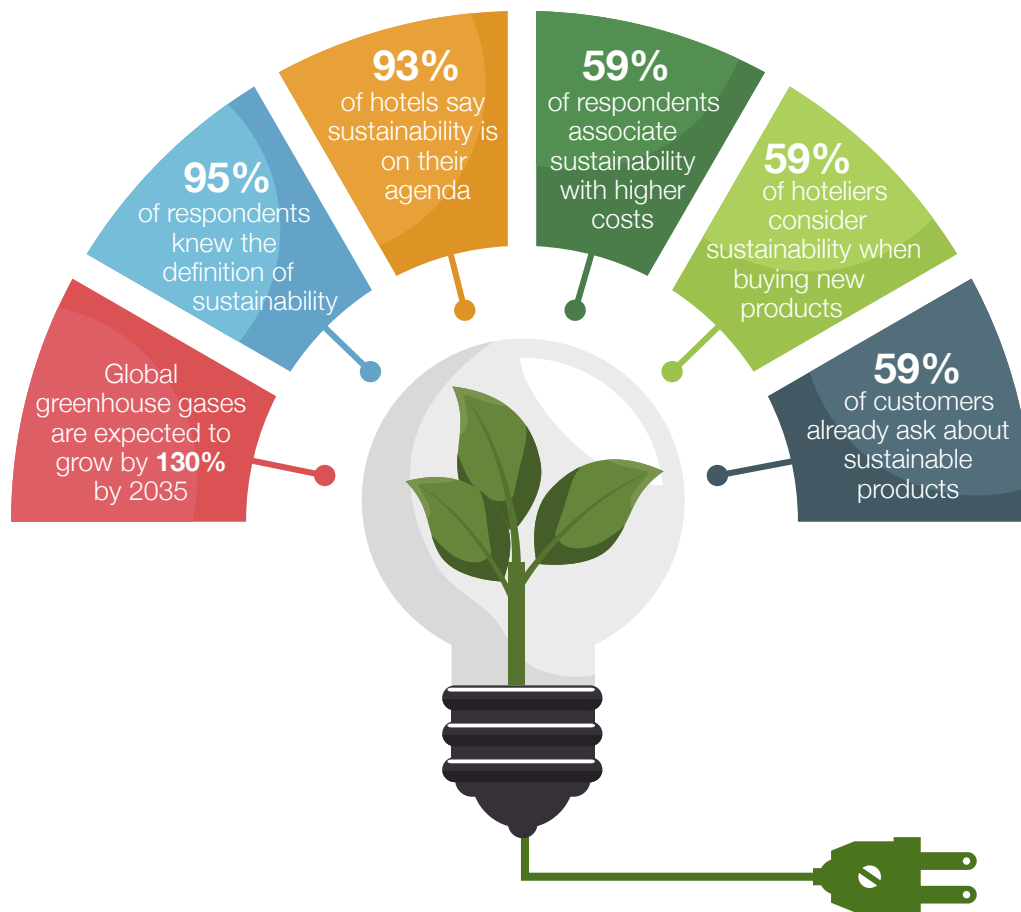
**Findings:** Although sustainability is becoming an ever-growing concern, the hotel industry is lagging behind in their efforts to offer sustainable solutions. As the trend continues to grow, the hotel industry will need to fully embrace sustainable solutions in order to remain competitive.

**Practical implications:** This report suggests that the hospitality industry in Ireland needs to embrace and increase their commitment to sustainable initiatives. As the topic of sustainability continues to grow and gain momentum so too will consumer demands; which in turn pose as a challenge for all future hospitality managers.

**Originality/Value:** This report reviews how hotels across Ireland view sustainability. As such, it will interest employees in the hospitality and catering sector throughout Ireland.

## Introduction

The Cambridge dictionary defines sustainability as ‘the quality of causing little or no damage to the environment and therefore able to continue for a long time.’ Although sustainability is not a new term, its growing media coverage and recent headlines highlight that it is fast becoming a prime concern for both the private and public sectors. The hotel sector puts increased pressure on the environment and is demanding on the natural resources. However, the industry also relies heavily on such natural resources; water, sandy beaches, that serve as tourist attractions. With tourism contributing to around 5% of global greenhouse gas emissions and expected to grow by 130% by 2035, the importance of providing sustainable solutions has never been more urgent. The purpose of this report is to evaluate how hotels in Ireland view sustainability and report on their receptiveness to providing sustainable alternatives and solutions.



Did you know:

**87%**  
of travellers  
said they want  
to travel  
sustainably



with **66%** of global respondents would 'pay more for products and services' from organisations committed to positive and social environmental impact

## Review

Historically the hotel sector has had a dramatic impact on the environment; through energy, water, consumable and durable goods and waste creation. However, with sustainability becoming a hot topic of conversation and consumers becoming more vigilant when it comes to their purchases and expectations, it is important for hotels to consider their sustainability strategy for the future.

A survey conducted by Booking.com supports this argument and reported that 87% of global travellers said they want to travel sustainably. This means many travellers may start to put more thought into where they travel and consider whether or not their hotel offers sustainable solutions. This finding is supported by a study conducted by The Nielsen Company on Millennial Consumer Behaviour which reported that around 66% of global respondents would 'pay more for products and services' from organisations committed to positive and social environmental impact (Nielsen, 2015). According to Carroll and Buchholtz (2012) 'sustainability has become one of business' most recent and urgent mandates.' Therefore, we can argue that adopting sustainable practices has become a main feature for organisations.

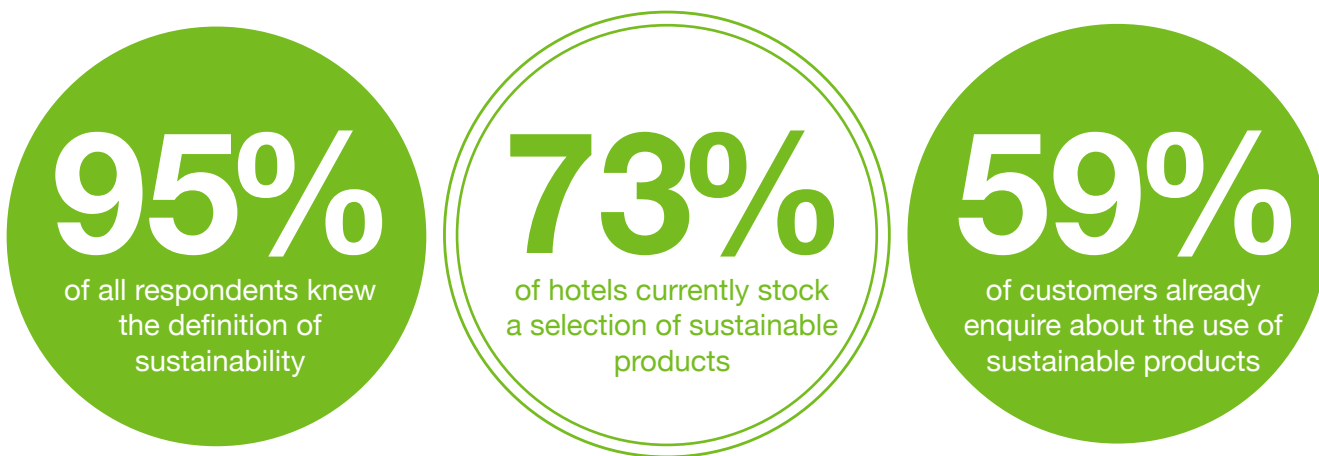
However, despite the growing demand for sustainable offerings there is still a lack of knowledge and understanding of sustainable solutions. This is could be in part due to the various different available definitions of sustainability (Dyllick and Hockerts (2002). According to Clark (2005) sustainability means different things to different people and organisations. This argument is supported by Sloan, Legrand and Chen (2014) who suggests that a clear understanding of the issues and need for sustainable activities needs to be put in place in order to meet sustainable consumption and continued economic growth.

Despite the differences in definitions it could be argued that the hospitality industry has placed a stronger emphasis on supporting environmentally sustainable solutions (Saltzman, Jonescu-Somers and Steger 2005). Rhee and Blomme (2012) further agree and state that 'the hospitality industry is starting to take responsibility for environmental sustainability.' Therefore, we can suggest that although hospitality establishments are starting to recognise the importance of engaging in sustainable activity, it is still very much in its infancy. More needs to be done in order to compete with the growing public awareness around sustainability. The hotel sector has an opportunity to clear the pathway and lead the way into a sustainable future.

## Results & Discussion

95.45% of all respondents reported that they knew the definition of sustainability and a further 93.18% of hotels confirmed that implementing sustainable solutions is on their agenda. Additionally, 97.73% of participants stated that they were familiar with the definition of reducing carbon footprint. This supports the evidence that sustainability is steadily becoming a growing concern for the hospitality industry in Ireland.

However, the fact that a small percentage (6.82%) of respondents reported that they were 'not sure', if sustainability was going to be part of their agenda highlights that more work needs to be done in order to increase awareness of the importance of sustainable practices for the future. This could be partially due to the variety of definitions of sustainability. If more awareness and information on the importance and need for sustainable activities was readily available to the hotel industry, then perhaps the hotel sector in Ireland would put more emphasis on providing sustainable solutions. Another reason could be partially due to the perceived financial expense of sustainable products. 59.09% of participants stated that they associate sustainability with an increased level of cost which could potentially be preventing them from purchasing sustainable alternatives.



Nevertheless, survey results revealed that 72.73% of hoteliers currently stock sustainable products including cups, lids, coasters, wood pellets and straws. An additional 59.09% of hoteliers also stated that they consider if the product and its packaging are designed to be recycled before making a purchasing decision. This indicates the issue of sustainability within the hospitality sector is definitely on the rise. 59.09% of Hotels further confirmed that their customers enquire about sustainable products. Therefore, we can suggest that sustainable alternatives are definitely a growing trend among consumers. With this number continuing to grow and sustainability gaining more momentum in the media, it would be fair to argue that the hospitality industry will continue to face increased pressure to provide their customers with more sustainable products.

## Conclusion

To conclude, sustainability is becoming an ever-increasing factor in today's society. Hotels are beginning to embrace sustainable solutions but more needs to be done in order to see a substantial change. With the growth of worldwide travel, competition and consumers becoming more aware of the problem of sustainability, the hotel industry will need to consider the importance of implementing sustainable measures. Sustainable solutions and accreditations will only continue to grow in demand and may soon going to be the driving force behind the hospitality industry. However, it also begs the question what does mean for those who do not embrace sustainability.

“SUSTAINABILITY IS BECOMING AN EVER-INCREASING FACTOR IN TODAY'S SOCIETY”



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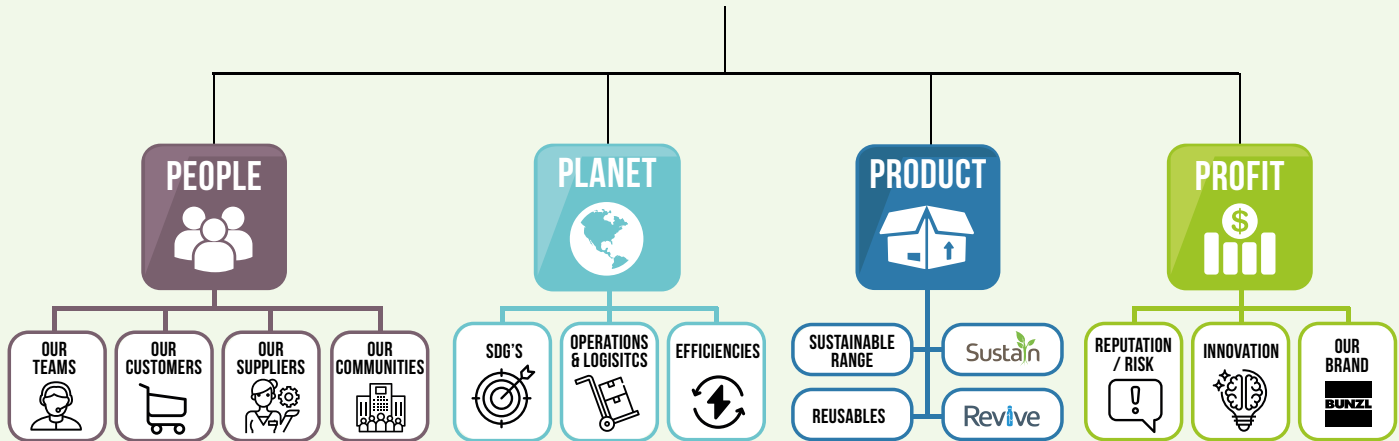
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We have a robust and detailed sustainability strategy built on the four main pillars of sustainability: People, Planet, Planet and Product. With ambitious targets set under each pillar, our goal is to be the most sustainable supplier in Ireland in every sector in which we operate.

## SUSTAINABILITY STRATEGY



### Key Focus Areas:

#### 1. Sustainable Products

- Environmental and Ethically Responsible Supply Chains
- Supplier Audits
- Material neutral - nimble to sourcing the most innovative and sustainable solutions for our customers.

#### 2. Supporting Our Customers

- Transparent information and expert advice, aligning with your own goals to progress your sustainability agenda.
- Data Analysis – Material Footprint Tool
- Risk mitigation - identifying products 'at risk' or with poor end of life solutions in Ireland.

#### 3. Sustainable Operations

- Best in Class Environmental Management and Efficiency in Warehouse, Logistics and Office
- Best in Class Waste Management with zero waste to landfill

#### 4. Thought Leadership

- Sharing sustainability trends, opportunities
- Hosting Customer Sustainability Forums



## Organise a *Sustainability Audit* for your Business...

All businesses are very focused on improving their sustainability performance. Customers are demanding it and operating sustainably is not only better for our environment, but also brings significant financial efficiencies.

Some customers have comprehensive sustainability frameworks in place whilst others want to operate and buy more sustainably but sometimes don't know where to start. In either scenario, we are here to help you! At Bunzl McLaughlin, we work closely with our customers to understand their sustainability goals and challenges and to provide customer-specific advice, support and solutions to drive sustainable change.

### **DE-RISK YOUR BUSINESS WITH A SUSTAINABILITY AUDIT**

We can consult directly with customers to advise on legislative and other changes that will influence product specifications going forward to ensure that you are kept informed of any changes in good time to make sustainable purchasing decisions. We can also conduct regular customer sustainability workshops to up skill your teams to help you achieve your sustainability targets.

Make your business more sustainable by requesting a catering disposables sustainability audit. Whether your goals are to reduce packaging overall, to reduce single use plastics or to buy more compostable or recyclable packaging, we can pinpoint ways in which you can meet your goals and also provide the data to monitor your progress over time.

Contact your sales rep today if you'd like to arrange a sustainability audit.



## SUSTAINABLE DEVELOPMENT GOALS



We support the United Nations' Sustainable Development Goals (SDGs) which were agreed by world leaders in September 2015. Through our Sustainability Framework, we have aligned with 5 of the SDGs where we feel we can demonstrate real impact.

They are:

- SDG 3: Good Health and Wellbeing
- SDG 12: Responsible Consumption and Production
- SDG 13: Climate Action
- SDG 14: Life Below Water
- SDG 15: Life on Land



## Appropriate Packaging Helps Avoid Food Waste:

Food waste is a global challenge with one third of all food produced for human consumption being lost or wasted. In Ireland, over one million tonnes of food is wasted each year. As a business, this is a huge financial cost to any business, as well as a major contributor to climate change as it represents a staggering 8% of global GHG emissions.

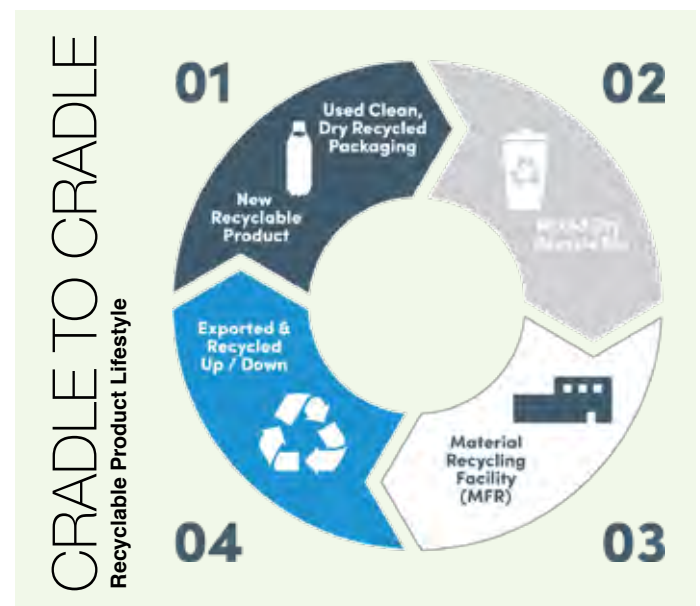
### Food packaging plays a major part in avoiding food waste:

- It makes food look more appetising (so it is therefore more likely to be sold and eaten),
- It prolongs the life of food, allowing it to remain fresher for longer.
- It protects food in transit, both from manufacturer to retailer and on the journey to the final consumer, and
- Post-Covid19, it gives consumers confidence in the hygiene and safety of the food as it is packaged securely and safely.

While we are all focused on sourcing the most sustainable packaging, it's interesting to note that packaging accounts for approx. 5% of a food item's carbon footprint, with food production (at 80%) and transport and distribution (at 15%) being the main contributors. It's clear that suitable food packaging can be a huge contributor to reducing the environmental burden and cost of food waste.

**“USING APPROPRIATE  
PACKAGING CAN HELP  
REDUCE FOOD WASTE AT  
ALMOST EVERY STAGE OF  
THE FOOD CHAIN”**

*UN Food and Agriculture Organisation, 2014*







# EU SINGLE-USE PLASTIC DIRECTIVE: What you need to know...

## Timeline:

## Main Features:

## What it means for your business:

 BY JULY 2021	<b>BAN ON CERTAIN SINGLE-USE PLASTIC PRODUCTS</b>	<ul style="list-style-type: none"> <li>Ban on <i>certain</i> SUP items with readily available alternatives, including plant-based plastics such as PLA. <i>E.g Plastic plates, straws stirrers, cutlery, balloon sticks, cotton bud sticks</i></li> </ul>
 BY JULY 2021	<b>BAN ON CERTAIN MATERIAL TYPES</b>	<ul style="list-style-type: none"> <li>Ban on food and beverage products made of the following materials: <i>Expandable Polystyrene</i> <i>Oxo-degradable Plastic</i></li> </ul>
BY JULY 2024	<b>EXTENDED PRODUCER RESPONSIBILITY SCHEMES</b>	<ul style="list-style-type: none"> <li>Will be applied to widely littered products: <i>lightweight plastic carrier bags, wrappers, tobacco filters, fishing gear</i></li> <li>Producers must cover 80% of the cost of collection, transport, treatment and clean-up of waste from these products</li> </ul>
BY JULY 2024	<b>PRODUCT DESIGN MEASURES</b>	<ul style="list-style-type: none"> <li>Caps and lids must be tethered to certain packaging items: <i>lids to paper cups, bottle tops to bottles etc.</i> <ul style="list-style-type: none"> <li>Targets: 25% of all recycled plastic in PET bottles from 2025                             <ul style="list-style-type: none"> <li>30% in all plastic bottles as from 2030</li> </ul> </li> </ul> </li> </ul>
BY 2029	<b>COLLECTION AND RECYCLING TARGETS</b>	<ul style="list-style-type: none"> <li>General reduction targets <i>eg. Beverage cups, food containers</i> allowing MSs to adopt own measures to achieve these reductions             <ul style="list-style-type: none"> <li>A 90% collection and recycling target for plastic bottles by 2030</li> </ul> </li> </ul>

## SUSTAINABLE ALTERNATIVES:

### PRODUCT BEING BANNED IN 2021:

Plastic Cutlery  
 Plastic Straws  
 Plastic Stirrers  
 Plastic Plates and Food Containers  
 Expanded Polystyrene  
 Oxo-Degradable Plastics

### SUGGESTED ALTERNATIVE(S):

Wooden and Paper Cutlery  
 Paper Straws  
 Wooden Stirrers  
 Bagasse or Paper alternatives  
 Paper Clamshells Bagasse etc.  
 Compostable Plastic Bags





Ireland

## What's the better choice? Compostable or Recyclable Packaging?

This is a question often asked and the answer is that it depends on the nature of the environment where the product is being used, and the waste management facilities available to your business.

Whichever material choice customers make it is very important to:

### 1. CONSOLIDATE

Use either **ALL COMPOSTABLE** or **ALL RECYCLABLE** as it is less confusing for the consumer to just use one bin.

### 2. ALIGN

Choose the option that best aligns with your waste management capability.

Ensure the appropriate bin segregation units are **FRONT OF HOUSE.**

### 3. LABEL

**CLEARLY LABEL** which products need to go in which bin.

Communication is **KEY.**

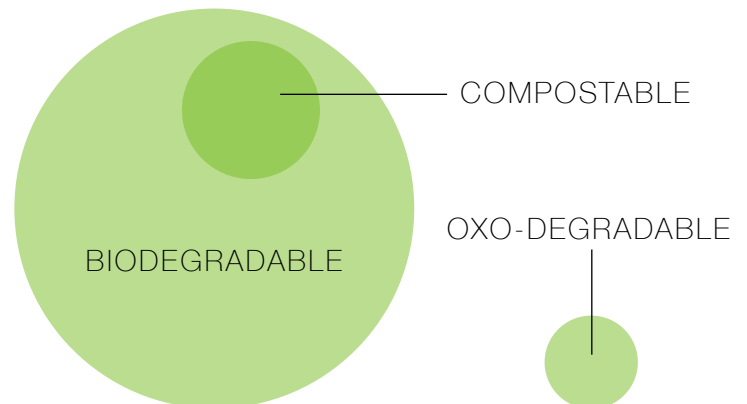
## Are biodegradable Materials Environmentally Friendly?

People often use the terms biodegradable and compostable interchangeably.

### THEY ARE NOT THE SAME.

Just because a product is biodegradable *does not mean* that the product is also compostable or environmentally friendly.

The term 'biodegradable' simply means that a material or product is bio-derived (e.g. made from a natural resource) and will 'break down' over time.









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